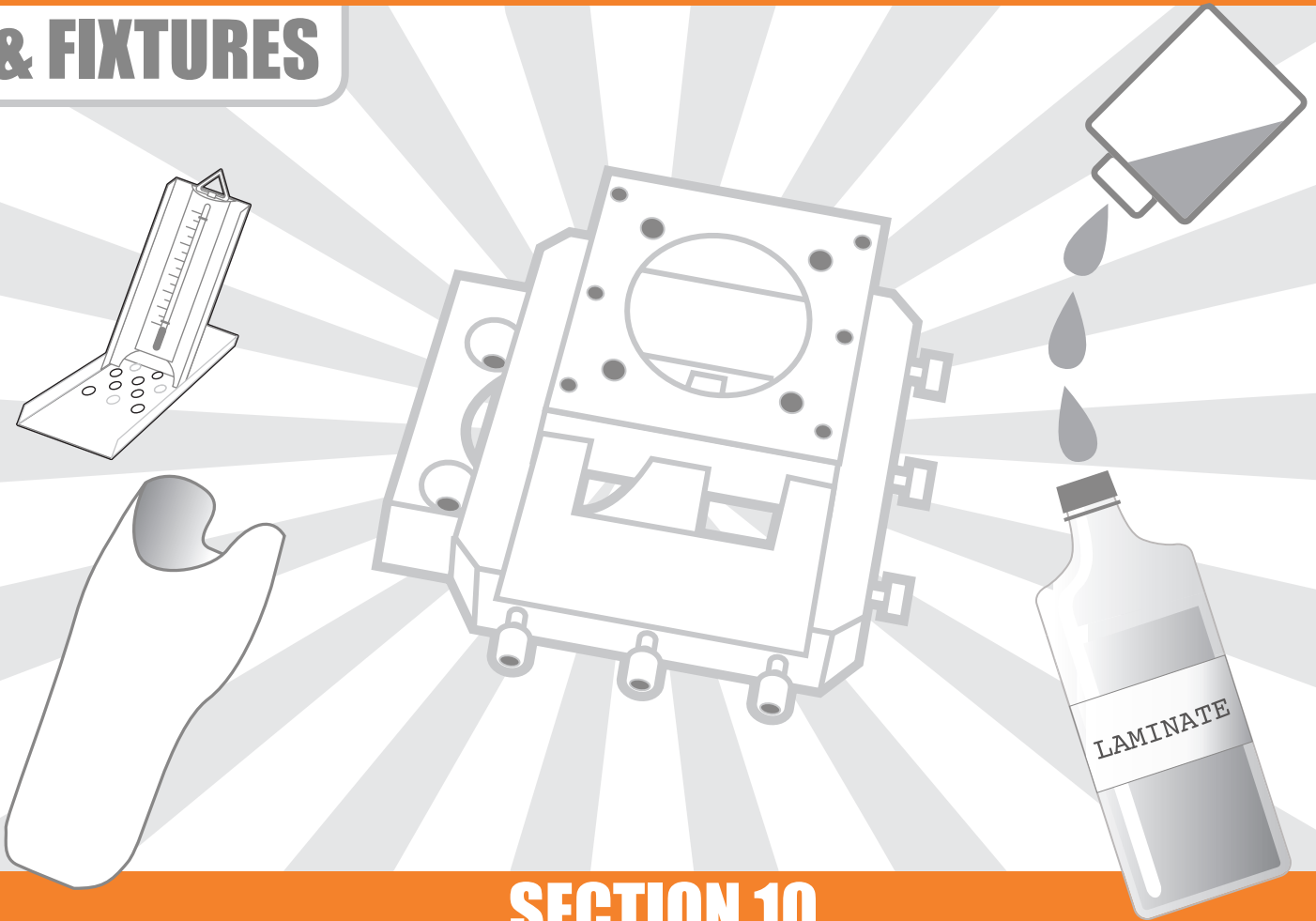


# FABRICATION MATERIALS



## & FIXTURES



## SECTION 10

SECTION	PAGE(S)
<b>10.0 ePAD: The Electronic Precision Alignment Device</b>	01-03
<b>10.1 Laminating System</b>	
• 10.1A D.G.E.L.™	01
• 10.1A D.G.E.L.™ Resin II	03
• 10.1A D.G.E.L.™ Tubular Brand	04
• 10.1A D.G.E.L.™ Fiber Beam	05
• 10.1A D.G.E.L.™ Edger	06
• 10.1B Generic Carbon Cloth	01
<b>10.2 Thermoplastic Materials / Thermics™</b>	
• 10.2A Everflex Cone	01
• 10.2A Optiflex™	03
• 10.2B Rigiflex™	01
• 10.2C TUFnClear™	01
• 10.2D Thermics	01
<b>10.3 Alignment Tool</b>	01



# ALIGNMENT

## AKA™

## BEATS

## TKA

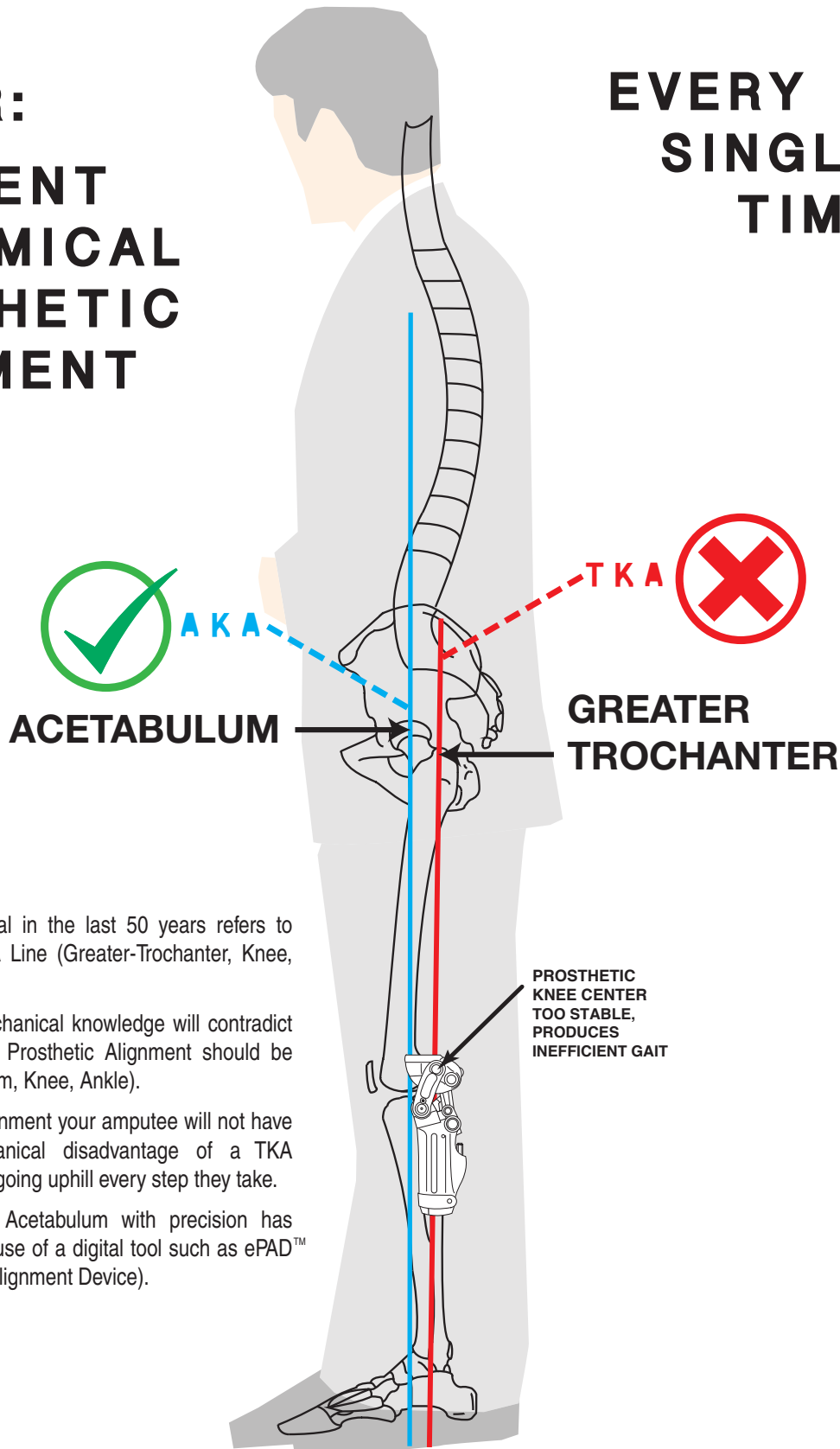
Acetabulum

vs

Trochanter

**FOR:  
EFFICIENT  
ANATOMICAL  
PROSTHETIC  
ALIGNMENT**

**EVERY  
SINGLE  
TIME!**



Most every Prosthetic Manual in the last 50 years refers to alignment based on the TKA Line (Greater-Trochanter, Knee, Ankle).

No one with a strong Biomechanical knowledge will contradict that the efficient Anatomical Prosthetic Alignment should be based on the AKA (Acetabulum, Knee, Ankle).

By converting to the AKA alignment your amputee will not have to overcome the biomechanical disadvantage of a TKA alignment, which is similar to going uphill every step they take.

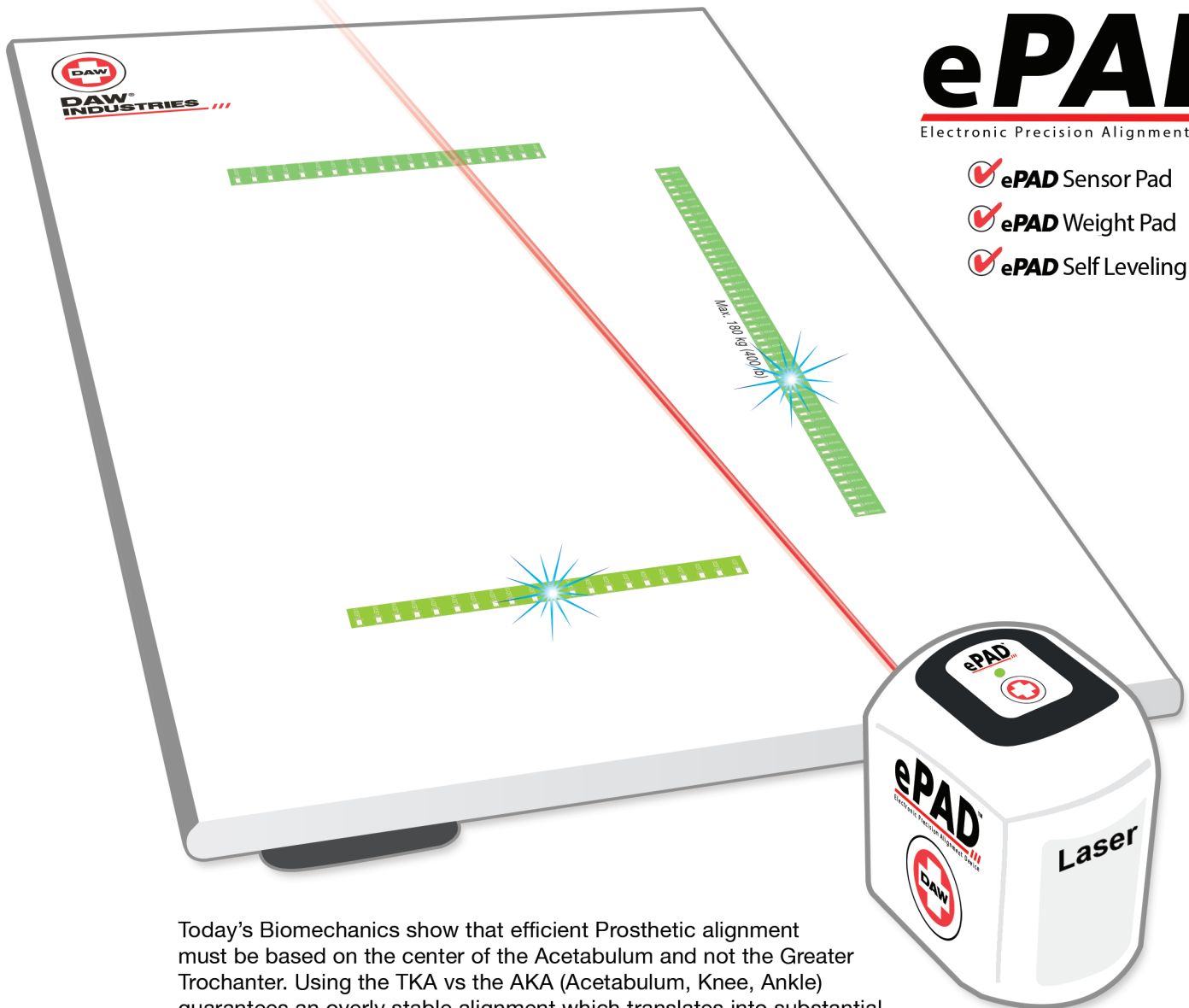
Locating the center of the Acetabulum with precision has become child's play with the use of a digital tool such as ePAD™ (DAW's Electronic Precision Alignment Device).



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# ALIGNMENT

## THE SCIENCE



**ePAD™**  
Electronic Precision Alignment Device

- ✓ ePAD Sensor Pad
- ✓ ePAD Weight Pad
- ✓ ePAD Self Leveling Laser

Today's Biomechanics show that efficient Prosthetic alignment must be based on the center of the Acetabulum and not the Greater Trochanter. Using the TKA vs the AKA (Acetabulum, Knee, Ankle) guarantees an overly stable alignment which translates into substantial variations in Gait Pattern and Energy Consumption.

The ePAD allows cost effective precise location of the Center of the Acetabulum in both Sagittal and Coronal Planes. By precisely locating the true point of origin of the Ground Reaction Force (GRF) while ensuring equal weight bearing the ePAD points out the true location of the Acetabulum.

Applying this knowledge together with advanced polycentric technology will provide Amputees with an efficient and secure anatomical gait.



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# ePAD: The Electronic Precision Alignment Device

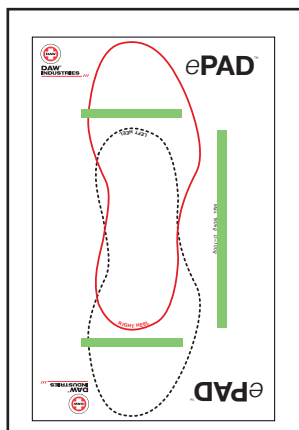
## What does it do?

For any force applied to the ground there is an equal and opposite force. This force is termed the Ground Reaction Force (GRF). In the case of the foot on the ground, it is the summation of all the forces applied by the foot to the ground. The GRF is a vector, it has a point of origin and a direction.

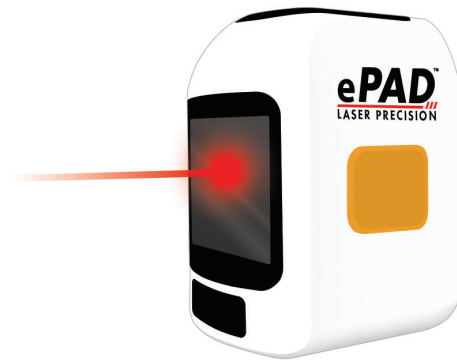
The ePAD Sensor Pad shows precisely where the “point of origin” of the GRF vector is located in Sagittal and Coronal Planes. In neutral Stance, when placed at the “point of origin” the vertical line produced by the self leveling laser goes through the exact location of the center of the acetabulum. It would be impossible to locate with precision without the ePAD. Efficient prosthetic alignment requires the proper positioning of the knee and ankle in relation to the center of the acetabulum.

The Weight Pad ensures even weight bearing on both legs, which is essential for an accurate assesment of the GRF Vector.

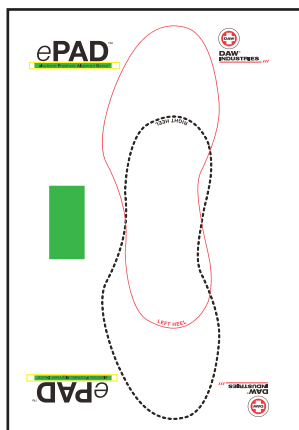
## Box Contents:



**ePAD Sensor Pad**



**ePAD Laser**



**ePAD Weight Pad**



**Charging Converter with Micro USB**



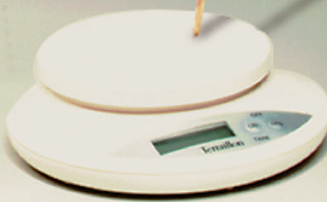


**TOUGH AS STEEL • LIGHT AS A FEATHER**

# D G G E L <sup>TM</sup>

**NEW FORMULA! 100% EPOXY**

**NON-HAZARDOUS!  
NO SMELL!  
Easiest Lam. Ever!**



## **ADVANCED LAMINATION SYSTEM II**

**THE SAFEST LAMINATION SYSTEM EVER**



**DAW INDUSTRIES**

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**Graphite  
Epoxy  
Lamination  
System**



**TOUGH  
AS  
STEEL**  
**Easiest Lamination Ever!**  
**LIGHT  
AS A  
FEATHER**



**DGEL™**

PRODUCT DESCRIPTION	STOCK #
DGEL Rigid Resin II (80%/20%)	DGEL-RR2*
DGEL Resin Promoter II	DGEL-RP2
DGEL Socket Edge Finisher	DGEL-EDGER

- Half the resin - double the strength
- Ultra-safe
- Ultra-lite, Ultra-strong, Ultra-thin
- The “no smell” resin
- Twice as strong as acrylic resin
- “You can stand on it”

\*includes Promoter (DGEL-RP2) in separate bottle

**GRAPH-LITE™  
TUBULAR BRAID**

5 yards.  
or  
25 yards.

PRODUCT DESCRIPTION	STOCK #
DGEL GRAPH-LITE Tubular Braid 4”, 5”, 6”, 7” or 8”	DGEL-TB4/TB5/TB6/TB7/ TB8
DGEL Fiber Beam Tubular Braid 5”, 7” or 9”	DGEL-FIBTB5/FIBTB7
DGEL Felt, 5 yards	DGEL-FLT

- 38 million Modulus Fiber means ultra strong
- Double lay-up is all you need
- Available 4”, 5”, 6”, 7” & 8” diameters fill all your lay-up needs
- Ultra strong even for standard lamination lay-ups



**DAW  
INDUSTRIES**





# DGEL RESIN II

**Ultra-Light,  
Ultra-Strong &  
Low Cost**

**NEW &  
IMPROVED**



Claim to fame

- Half the resin - double the strength
- Ultra-safe
- Ultra-lite, Ultra-strong, Ultra-thin
- The “no smell” resin
- Twice as strong as acrylic resin
- “You can stand on it”

**NON-HAZARDOUS!  
NO SMELL!  
Easiest Lam. Ever!**

No other Resin/Carbon Braid System can ever come close to being able to create the strongest Lamination with such thin lay-ups. This new DGEL Resin II gives plenty of time to laminate (up to 45 minutes if needed) but also will fully cure within 2 hours — that means your patient will walk on it that quickly. Because of the thin lay-up, you are using less resin and less carbon for the ultimate ultra-light, ultra-strong lamination that saves you money!

**HOW TO ORDER**

Please see this Section p.02



**DAW  
INDUSTRIES**



# DGEL TUBULAR BRAID

Ultra-Light,  
Ultra-Strong &  
Low Cost



## Claim to fame

- 38 million Modulus Fiber means ultra strong
- 2 layers lay-up is all you need for 75% of your patients
- Double its strength yet when used in conjunction with DGEL Fiber Beam.
- Available in 4, 5, 6, 7, and 8 inch diameters to fill all your lay-up needs

Available in 5 yards or 25 yards

Feel the smoothness of the DGEL Carbon Braid, it feels like silk — this tells you that the DGEL Resin will soak right in without heavy stringing. Please notice that even after stretching the DGEL Tubular Braid the tight mesh does not open up and therefore even with only Two Layers, the lamination does not have any opened holes and is therefore as strong as laminations with 4 to 6 layers of Generic Braid — Do the math, it saves a lot of money!



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**INDUSTRIES**





# DGEL™ FIBER BEAM

## Cost Effective, Ultimate Strength

The Strength of 6 for the Price & Thickness of 3!

**1** + **2** = **6**

Layer of DGEL Fiber Beam    Sandwiched between    Layers of DGEL Graph-Lite Braid    Equals the strength of    Layers of Generic Carbon Braid

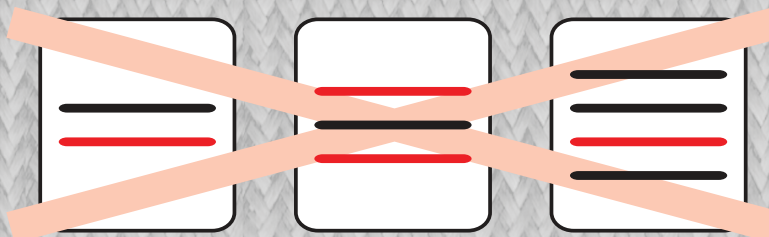


## HOW TO MAXIMIZE LAMINATION LAY-UP

### YES



### NO



Never use chemically non-compatible materials (ie. No Dacron, No Polyester Pigments)

— = DGEL Graph-Lite™  
 — = DGEL Fiber Beam

### HOW TO ORDER

Stock #:  
**DGEL-FIBTB5/7\***

\* = Available in 5 and 7 in. widths.  
 Sold by the yard.

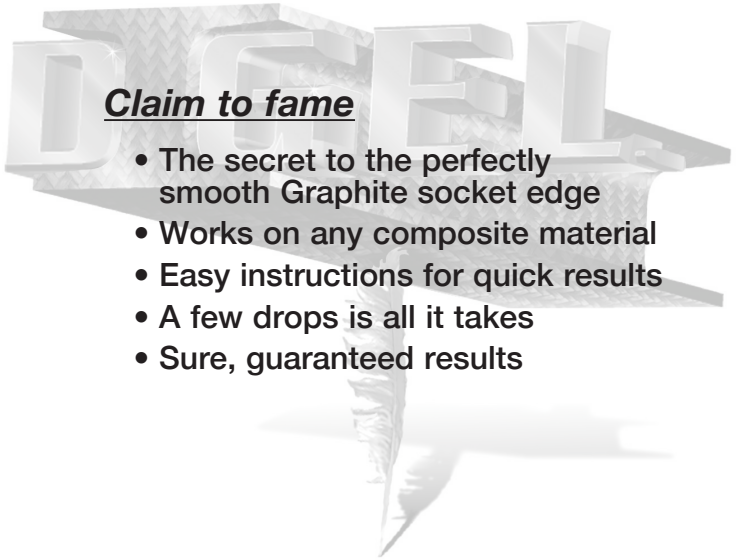


**DAW**  
**INDUSTRIES**



# DGEL EDGER

For a socket  
edge as smooth  
as glass



### Claim to fame

- The secret to the perfectly smooth Graphite socket edge
- Works on any composite material
- Easy instructions for quick results
- A few drops is all it takes
- Sure, guaranteed results

# DGEL-EDGER™

Prosthetic perfection is the result of a lot of applied knowledge and a few well kept secrets — this one is worth revealing! No more frustration and hard work to try to obtain that perfectly smooth socket edge — DGEL-EDGER is a quick, easy and sure thing.

### HOW TO ORDER

Stock #:  
**DGEL - EDGER**



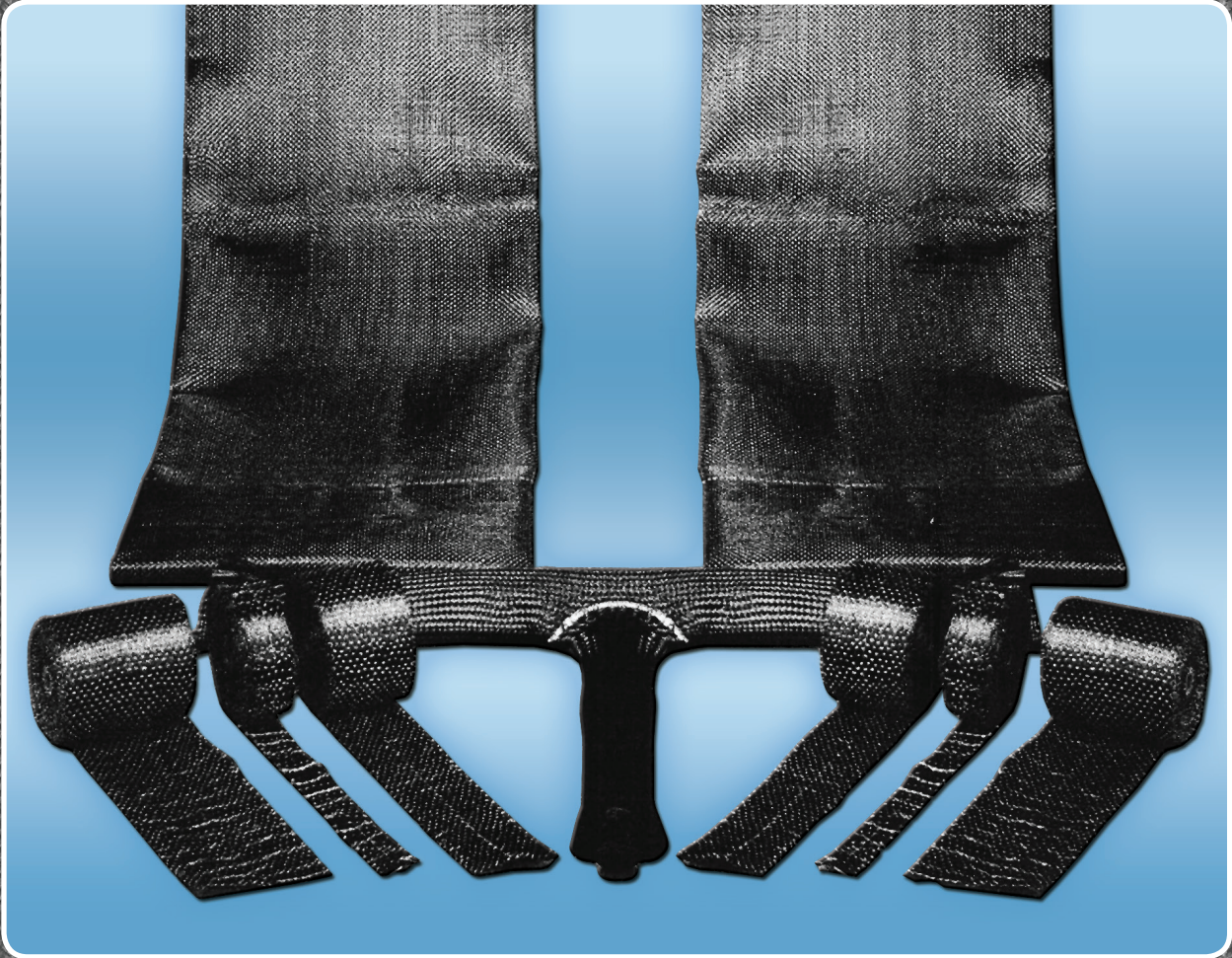
**DAW  
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# GENERIC

## LAMINATION MATERIAL



PRODUCT DESCRIPTION	STOCK #
Carbon Cloth • Size: 36 in (91.4 cm) x 42 in (106.7 cm)	FCC- 1M2



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# RECOMMENDED LAMINATION LAY-UPS

## WHICH ADULT FUNCTIONAL LEVEL?

<b>LEVEL 1</b>	Fixed Cadence • Transfer on Level Surfaces • Household Ambulator
<b>LEVEL 2</b>	Transversing Low Level Barriers, Curbs, Stairs, Uneven Surfaces • Limited Community Ambulator
<b>LEVEL 3</b>	Variable Cadence • Transversing Environmental Barriers • Activity Demands Beyond Simple Locomotion
<b>LEVEL 4</b>	Exceeding Basic Ambulation Skills • High Impact, Stress or Energy Levels, Typical of Child

Activity Level	Patient Weight	Recommended Connectors	DGEL SYSTEM			DAW Generic Composite Lamination		
			Lay-up with DGEL Tubular Braid	Resin Used DGEL-RR2	Approx. Final Socket Weight*	Lay-up with Generic Braid	Resin used DGEL-RR2	Approx. Final Socket Weight*
<b>LEVELS 1 &amp; 2</b>	36-54 kg (80-120 lb)	GUPA-MLAM RSC-TLAM GUPA-MLAMSTAR	Not Recommended	N/A	N/A	① FTB-GENERIC ① FTB-GENFIB ① FTB-GENERIC	150-200 g (5.3-7 oz)	357 g (12.7 oz)
	54-75 kg (120-165 lb)	GUPA-MLAM RSC-TLAM GUPA-MLAMSTAR	② DGEL-TB	75-125 g (2.7-4.4 oz)	216 g (7.7 oz)	① FTB-GENERIC ① FTB-GENFIB ① FTB-GENERIC	150-200 g (5.3-7 oz)	357 g (12.7 oz)
	75-100 kg (165-220 lb)	GUPT-MLAM TSC-BX RSC-TLAM	② DGEL-TB	75-125 g (2.7-4.4 oz)	216 g (7.7 oz)	② FTB-GENERIC ① FTB-GENFIB ② FTB-GENERIC	175-225 g (6.2-8 oz)	509 g (18 oz)
	100-113 kg (220-250 lb)	GUPT-MLAM TSC-BX RSC-TLAM	① DGEL-TB ① DGEL-FIBTB ① DGEL-TB	100-150 g (3.5-5.3 oz)	348 g (12.3 oz)	② FTB-GENERIC ② FTB-GENFIB ② FTB-GENFIB	200-250 g (7-9 oz)	589 g (20.8 oz)
	113 kg+ (250 lb+)	EXO-SKELETAL OR CALL TECH HOTLINE	④ DGEL-TB	125-200 g (4.4-7 oz)	336 g (12 oz)	③ FTB-GENERIC ① FTB-GENFIB ③ FTB-GENERIC	250-350 g (9-12.4 oz)	614 g (21.8 oz)

① = 1 layer, ② = 2 layers, ③ = 3 layers, ④ = 4 layers

\* = Socket weight based on an average weight patient with 20 cm (8 in) long socket.

**DGEL**

- DGEL-TB = DGEL Tubular Braid (Available in 3, 4, 5, 6, 7 & 8 in. wide)
- DGEL-FIBTB = DGEL Tubular Fiber Beam Braid (Available in 5, 7 & 9 in. wide)
- DGEL-RR2 = DGEL Rigid Resin

For a perfectly smooth socket edge without carbon fibers sticking out: **DGEL-EDGER** (See Section 10.1A p.06)

**GENERIC**

- FTB-GENERIC = Generic Tubular Carbon Braid (Available in 4, 5 & 6 in. wide)
- FTB-GENFIB = Generic Tubular Fiber Beam Braid (Available in 5 & 7 in. wide)
- DGEL-RR2 = DGEL Rigid Resin



**DAW INDUSTRIES**







# RECOMMENDED LAMINATION LAY-UPS

Activity Level	Patient Weight	Recommended Connectors	DGEL SYSTEM			DAW Generic Composite Lamination			
			Lay-up with DGEL Tubular Braid	Resin Used DGEL-RR2	Approx. Final Socket Weight*	Lay-up with Generic Braid	Resin Used DGEL-RR2	Approx. Final Socket Weight*	
<b>LEVEL 3</b>	36-54 kg (80-120 lb)	GUPA-MLAM GUPA-MLAMSTAR RSC-TLAM-P	② DGEL-TB	75-125 g (2.7-4.4 oz)	216 g (7.7 oz)	① FTB-GENERIC ① FTB-GENFIB ① FTB-GENERIC	150-200 g (5.3-7 oz)	357 g (12.7 oz)	
	54-75 kg (120-165 lb)	GUPT-MLAMSLIDE GUPA-MLAMSTAR GUPT-MLAMSTAR	② DGEL-TB	75-125 g (2.7-4.4 oz)	216 g (7.7 oz)	② FTB-GENERIC ① FTB-GENFIB ② FTB-GENFIB	175-225 g (6.2-8 oz)	484 g (17.2 oz)	
	75-100 kg (165-220 lb)	GUPT-MLAMSLIDE GUPT-MLAM RSC-TLAM	① DGEL-TB ① DGELFIBTB ① DGEL-TB	100-150 g (3.5-5.3 oz)	348 g (12.3 oz)	② FTB-GENERIC ② FTB-GENFIB ② FTB-GENERIC	200-250 g (7-9 oz)	589 g (20.8 oz)	
	100-113 kg (220-250 lb)	GUPT-MLAM TSC-BX RSC-TLAM	④ DGEL-TB	125-200 g (4.4-7 oz)	336 g (12 oz)	③ FTB-GENERIC ① FTB-GENFIB ③ FTB-GENERIC	250-350 g (9-12.4 oz)	614 g (21.8 oz)	
	113 kg+ (250 lb+)	EXO-SKELETAL OR CALL TECH HOTLINE	② DGEL-TB ① DGELFIBTB ② DGEL-TB	150-200 g (5.3-7 oz)	451 g (16 oz)	③ FTB-GENERIC ② FTB-GENFIB ③ FTB-GENERIC	275-375 g (9.8-13.3 oz)	669 g (23.7 oz)	
	<b>LEVEL 4</b>	36-54 kg (80-120 lb)	GUPT-MLAM GUPT-MLAMSLIDE RSC-TLAM-P	② DGEL-TB	75-125 g (2.7-4.4 oz)	216 g (7.7 oz)	① FTB-GENERIC ① FTB-GENFIB ① FTB-GENERIC	150-200 g (5.3-7 oz)	357 g (12.7 oz)
		54-75 kg (120-165 lb)	GUPT-MLAMSLIDE GUPA-MLAM RSC-TLAM	① DGEL-TB ① DGELFIBTB ① DGEL-TB	100-150 g (3.5-5.3 oz)	348 g (12.3 oz)	② FTB-GENERIC ① FTB-GENFIB ② FTB-GENERIC	175-225 g (6.2-8 oz)	509 g (18 oz)
		75-100 kg (165-220 lb)	GUPT-MLAMSLIDE GUPT-MLAM RSC-TLAM	④ DGEL-TB	125-200 g (4.4-7 oz)	336 g (12 oz)	③ FTB-GENERIC ① FTB-GENFIB ③ FTB-GENERIC	250-350 g (9-12.4 oz)	614 g (21.8 oz)
		100-113 kg (220-250 lb)	GUPT-MLAMSLIDE GUPT-MLAM RSC-TLAM	④ DGEL-TB	125-200 g (4.4-7 oz)	336 g (12 oz)	N/A	N/A	N/A
		113 kg+ (250 lb+)	EXO-SKELETAL OR CALL TECH HOTLINE	② DGEL-TB ① DGELFIBTB ② DGEL-TB	150-200 g (5.3-7 oz)	451 g (16 oz)	N/A	N/A	N/A

① = 1 layer, ② = 2 layers, ③ = 3 layers, ④ = 4 layers

\* = Socket weight based on an average weight patient with 20 cm (8 in) long socket.

**DGEL**

- DGEL-TB = DGEL Tubular Braid (Available in 3, 4, 5, 6, 7 & 8 in. wide)
- DGEL-FIBTB = DGEL Tubular Fiber Beam Braid (Available in 5, 7 & 9 in. wide)
- DGEL-RR2 = DGEL Rigid Resin

For a perfectly smooth socket edge without carbon fibers sticking out: DGEL-EDGER (See Section 10.1A p.06)

**GENERIC**

- FTB-GENERIC = Generic Tubular Carbon Braid (Available in 4, 5 & 6 in. wide)
- FTB-GENFIB = Generic Tubular Fiber Beam Braid (Available in 5 & 7 in. wide)
- DGEL-RR2 = DGEL Rigid Resin



**DAW INDUSTRIES**





# RECOMMENDED LAMINATION LAY-UPS

WHICH ADULT FUNCTIONAL LEVEL?	
<b>LEVEL 1</b>	Fixed Cadence • Transfer on Level Surfaces • Household Ambulator
<b>LEVEL 2</b>	Transversing Low Level Barriers, Curbs, Stairs, Uneven Surfaces • Limited Community Ambulator
<b>LEVEL 3</b>	Variable Cadence • Transversing Environmental Barriers • Activity Demands Beyond Simple Locomotion
<b>LEVEL 4</b>	Exceeding Basic Ambulation Skills • High Impact, Stress or Energy Levels, Typical of Child

Activity Level	Patient Weight	Recommended Connectors	DGEL SYSTEM			DAW Generic Composite Lamination		
			Lay-up with DGEL Tubular Braid	Resin Used DGEL-RR2	Approx. Final Socket Weight*	Lay-up with Generic Braid	Resin Used DGEL-RR2	Approx. Final Socket Weight*
<b>LEVELS 1 &amp; 2</b>	36-54 kg (80-120 lb)	RSC-TLAM TSC-A GUPS-FLAM3PRROT	② DGEL-TB	175-250 g (6.2-9 oz)	529 g (18.8 oz)	① FTB-GENERIC ① FTB-GENFIB ① FTB-GENERIC	275-325 g (9.8-11.5 oz)	605 g (21.5 oz)
	54-75 kg (120-165 lb)	RSC-TLAM TSC-A GUPS-FLAM3PRROT	① DGEL-TB ① DGEL-FIBTB ① DGEL-TB	225-300 g (8-10.7 oz)	658 g (23.3 oz)	② FTB-GENERIC ① FTB-GENFIB ② FTB-GENERIC	325-400 g (11.5-14.2 oz)	875 g (31 oz)
	75-100 kg (165-220 lb)	RSC-TLAM TSC-A GUPS-FLAM3PRROT	① DGEL-TB ① DGEL-FIBTB ① DGEL-TB	225-300 g (8-10.7 oz)	658 g (23.3 oz)	③ FTB-GENERIC ① FTB-GENFIB ③ FTB-GENERIC	400-475 g (14.2-16.8 oz)	1,263 g (44.8 oz)
	100-113 kg (220-250 lb)	TSC-A GUPS-FLAM3PRROT	① DGEL-TB	250-325 g (9-11.5 oz)	983 g (35 oz)	Not Recommended	N/A	N/A
	113 kg+ (250 lb+)	EXO-SKELETAL OR CALL TECH HOTLINE	④ DGEL-TB	250-325 g (9-11.5 oz)	983 g (35 oz)	Not Recommended	N/A	N/A

① = 1 layer, ② = 2 layers, ③ = 3 layers, ④ = 4 layers

\* = Socket weight based on an average weight patient with 20 cm (8 in) long socket.

<b>DGEL</b>	DGEL-TB = DGEL Tubular Braid (Available in 3, 4, 5, 6, 7 & 8 in. wide)
	DGEL-FIBTB = DGEL Tubular Fiber Beam Braid (Available in 5, 7 & 9 in. wide)
	DGEL-RR2 = DGEL Rigid Resin

For a perfectly smooth socket edge without carbon fibers sticking out: DGEL-EDGER (See Section 10.1A p.06)

<b>GENERIC</b>	FTB-GENERIC = Generic Tubular Carbon Braid (Available in 4, 5 & 6 in. wide)
	FTB-GENFIB = Generic Tubular Fiber Beam Braid (Available in 5 & 7 in. wide)
	DGEL-RR2 = DGEL Rigid Resin



**DAW INDUSTRIES**





# RECOMMENDED LAMINATION LAY-UPS

Activity Level	Patient Weight	Recommended Connectors	DGEL SYSTEM			DAW Generic Composite Lamination		
			Lay-up with DGEL Tubular Braid	Resin Used DGEL-RR2	Approx. Final Socket Weight	Lay-up with Generic Braid	Resin Used DGEL-RR2	Approx. Final Socket Weight*
<b>LEVEL 3</b>	36-54 kg (80-120 lb)	RSC-TLAM TSC-A GUPS-FLAM3PRROT	② DGEL-TB	175-250 g (6.2-9 oz)	529 g (18.8 oz)	② FTB-GENERIC ① FTB-GENFIB ② FTB-GENERIC	325-400 g (11.5-14.2 oz)	875 g (31 oz)
	54-75 kg (120-165 lb)	RSC-TLAM TSC-A GUPS-FLAM3PRROT	① DGEL-TB ① DGELFIBTB ① DGEL-TB	250-325 g (9-11.5 oz)	658 g (23.3 oz)	② FTB-GENERIC ② FTB-GENFIB ② FTB-GENFIB	400-475 g (14.2-16.8 oz)	950 g (33.7 oz)
	75-100 kg (165-220 lb)	RSC-TLAM TSC-A GUPS-FLAM3PRROT	① DGEL-TB ① DGELFIBTB ① DGEL-TB	250-325 g (9-11.5 oz)	658 g (23.3 oz)	③ FTB-GENERIC ② FTB-GENFIB ③ FTB-GENFIB	450-525 g (16-18.6 oz)	1,026 g (37 oz)
	100-113 kg (220-250 lb)	RSC-TLAM TSC-A	④ DGEL-TB	275-350 g (9.8-12.4 oz)	938 g (35 oz)	Not Recommended	N/A	N/A
	113 kg+ (250 lb+)	EXO-SKELETAL OR CALL TECH HOTLINE	② DGEL-TB ① DGELFIBTB ② DGEL-TB	350-400 g (12.4-14.2 oz)	1,213 g (43 oz)	Not Recommended	N/A	N/A
<b>LEVEL 4</b>	36-54 kg (80-120 lb)	RSC-TLAM TSC-A GUPS-FLAM3PRROT	① DGEL-TB ① DGELFIBTB ① DGEL-TB	250-325 g (9-11.5 oz)	658 g (23.3 oz)	③ FTB-GENERIC ② FTB-GENFIB ③ FTB-GENFIB	450-525 g (16-18.6 oz)	1,026 g (37 oz)
	54-75 kg (120-165 lb)	RSC-TLAM TSC-A GUPS-FLAM3PRROT	① DGEL-TB ① DGELFIBTB ① DGEL-TB	250-325 g (9-11.5 oz)	658 g (23.3 oz)	Not Recommended	N/A	N/A
	75-100 kg (165-220 lb)	RSC-TLAM TSC-A GUPS-FLAM3PRROT	④ DGEL-TB	275-350 g (9.8-12.4 oz)	938 g (33.3 oz)	Not Recommended	N/A	N/A
	100-113 kg (220-250 lb)	TSC-A OR CALL TECH HOTLINE	④ DGEL-TB	275-350 g (9.8-12.4 oz)	938 g (33.3 oz)	Not Recommended	N/A	N/A
	113 kg+ (250 lb+)	EXO-SKELETAL OR CALL TECH HOTLINE	② DGEL-TB ① DGELFIBTB ② DGEL-TB	350-400 g (12.4-14.2 oz)	1,213 g (43 oz)	Not Recommended	N/A	N/A

① = 1 layer, ② = 2 layers, ③ = 3 layers, ④ = 4 layers

\* = Socket weight based on an average weight patient with 20 cm (8 in) long socket.

<b>DGEL</b>	DGEL-TB = DGEL Tubular Braid (Available in 3, 4, 5, 6, 7 & 8 in. wide)
	DGEL-FIBTB = DGEL Tubular Fiber Beam Braid (Available in 5, 7 & 9 in. wide)
	DGEL-RR2 = DGEL Rigid Resin

For a perfectly smooth socket edge without carbon fibers sticking out: DGEL-EDGER (See Section 10.1A p.06)

<b>GENERIC</b>	FTB-GENERIC = Generic Tubular Carbon Braid (Available in 4, 5 & 6 in. wide)
	FTB-GENFIB = Generic Tubular Fiber Beam Braid (Available in 5 & 7 in. wide)
	DGEL-RR2 = DGEL Rigid Resin



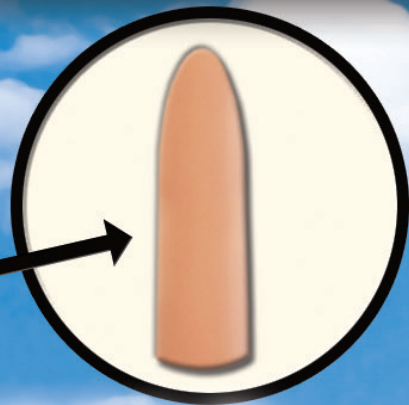
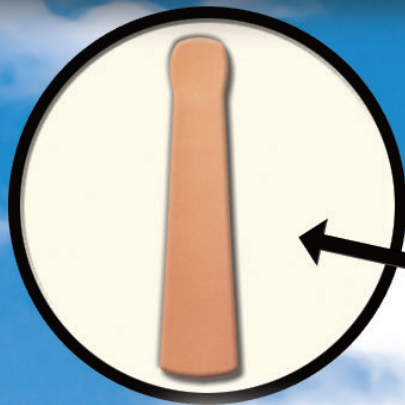
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**DAW**®

# EVER FLEX™

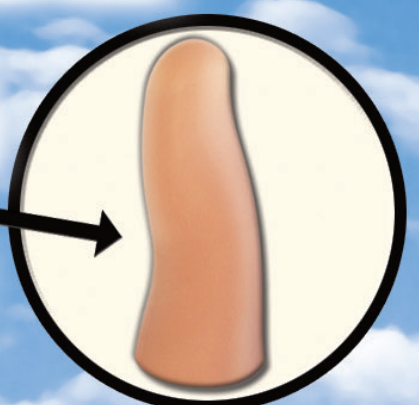
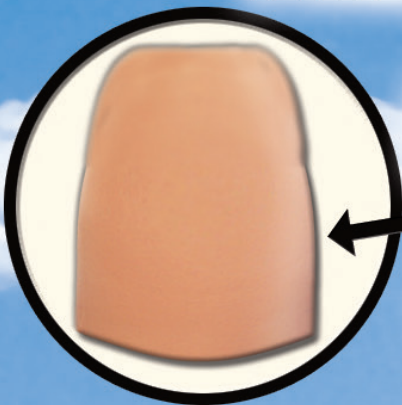
**CONE** ///



**THERMO FORMABLE**

**NONPACKING**

**CUSHY SOFT**



# THE INSTANT FOREVER LINER

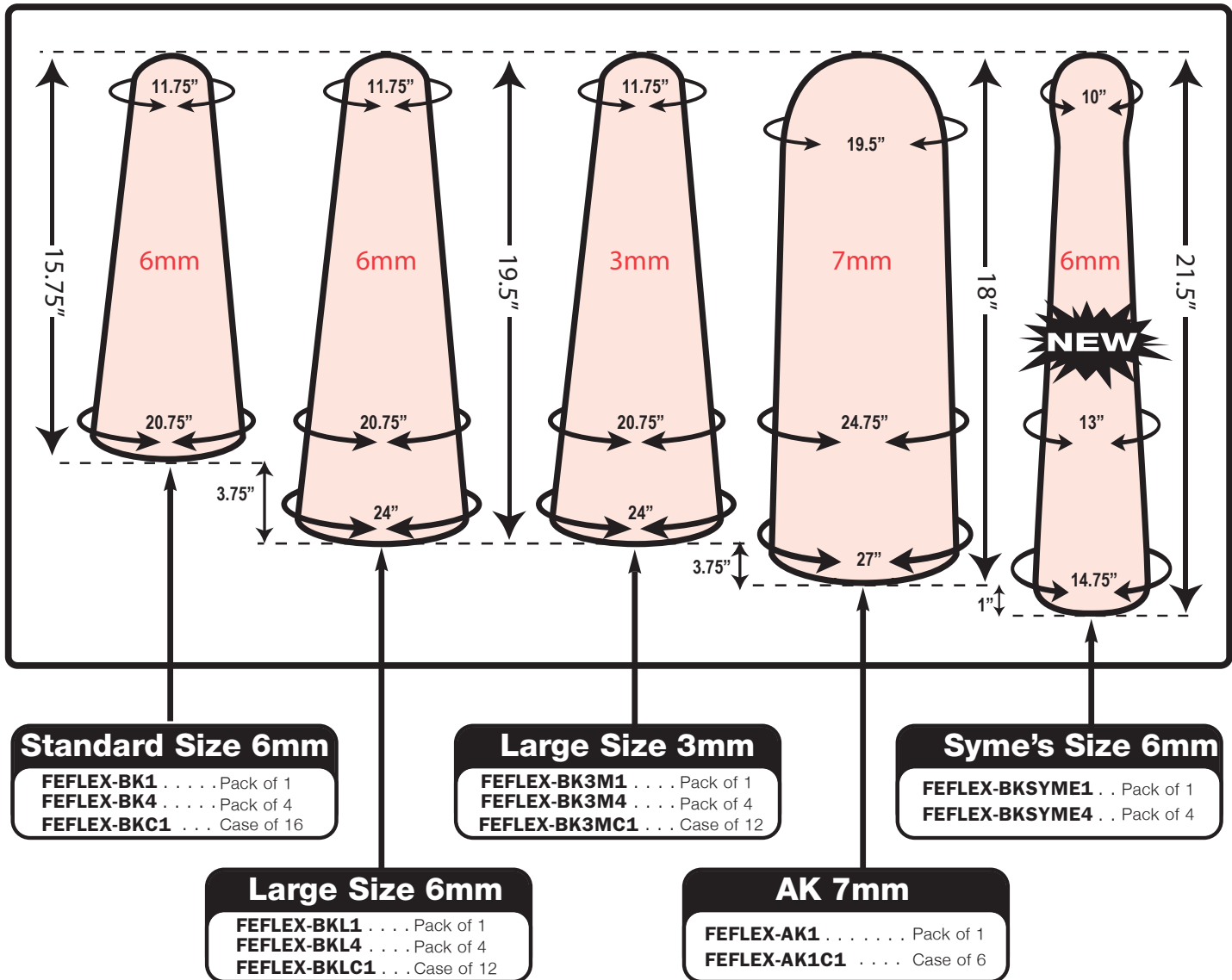


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# DAW<sup>®</sup>

# EVER FLEX<sup>™</sup>

## CONE



**DAW<sup>®</sup>**  
**INDUSTRIES**



# OPTIFLEX™



## Claim to fame

- Easy to pull even thickness
- Transparent
- Extremely easy to drape mold
- Guaranteed not to shrink
- Excellent for suction sockets
- Unparalleled flexibility
- Available in 6, 9 and 12mm

## R<sub>x</sub> INDICATIONS

- AMPUTEE REQUIRING THE ULTIMATE IN COMFORT AND FUNCTION WITH A FLEXIBLE INTERFACE SOCKET.



OPTIFlex2™, a revolutionary new plastic for flexible sockets with a soft, human touch. Designed with a unique blend of silicone and polyethylene like materials, it is extremely easy to work with and guaranteed not to shrink. Its transparency allows for detailed evaluation of the fit and comfort of the most intricate sockets. Form-fitting comfort, with total flexibility makes OPTIFlex2™ the ultimate choice for a custom-crafted prosthesis.

## HOW TO ORDER

Please refer to Chart in section  
10.2A pg. 04







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# OPTIFLEX™

THICKNESS 	SIZE 	STOCK #	TEMP 	TIME 
6mm	15 ½ x 15 ½ in (39 x 39 cm)	PCT-6M1616	350°F (175°C)	7 Minutes
	32 x 48 in (81 x 122 cm)	PCT-6M3248		
9mm	15 ½ x 15 ½ in (39 x 39 cm)	PCT-9M1616	350°F (175°C)	9 Minutes
	32 x 48 in (81 x 122 cm)	PCT-9M3248		
12mm	15 ½ x 15 ½ in (39 x 39 cm)	PCT-12M1616	350°F (175°C)	10 Minutes
	32 x 48 in (81 x 122 cm)	PCT-12M3248		

## OPTIFLEX2 BLISTER FORMING TECHNIQUE

1. Place the positive model on a vacuum forming platform (PA-VP). **DO NOT PLACE A NYLON STOCKINETTE OVER THE MODEL. THE OPTIFLEX2 WILL STICK TO ANY VACUUM INTERFACE.**
2. Place a piece of OPTIFLEX2 into a Vacuum Forming Frame (PA-VF) and place into an oven at 350°F. Monitor the drape carefully.
3. Allow the OPTIFLEX2 to drape below the frame approximately 3/8 the length of the cast. Do not “flip” the frame after removing from oven.
4. Position the frame over the positive model and SLOWLY pull the frame down the length of the model until it sets firmly against the vacuum platform (**i.e. 80 seconds for a 14” pull**).
5. SLOWLY apply the vacuum to the model with the Thermics Vacuum Foot Valve (PA-VV). 6 to 10 inches Hg is recommended.

## VACUUM FORMING THE OUTER FRAME

6. Add a distal buildup on the end of the model with plaster, pelite or foam. Ensure the buildup is of correct length and alignment; trim the build-up so it matches the diameter of the thermoplastic connector (TSC-T, GUPT-TH4HROT, GUPT-TH4H9CM).
7. Pull a generously powdered OPTIFLATE™ separating balloon over the entire OPTIFLEX2-covered model. (**DO NOT PULL A NYLON SEPARATING STOCKINETTE OVER THE OPTIFLEX2, IT WILL DAMAGE THE SOCKET.**)\*
8. Place the thermoplastic connector on top of the distal buildup. Apply a thin nylon over the entire model and vacuum form the outer frame with THERMICS POLYPROPYLENE.

\* Alternatively, make a plaster wrap of the OPTIFLEX2-covered model and fill to make a dummy model. After a buildup is created, the polypropylene frame may be vacuum formed using a nylon interface over the dummy model without using a latex separator.



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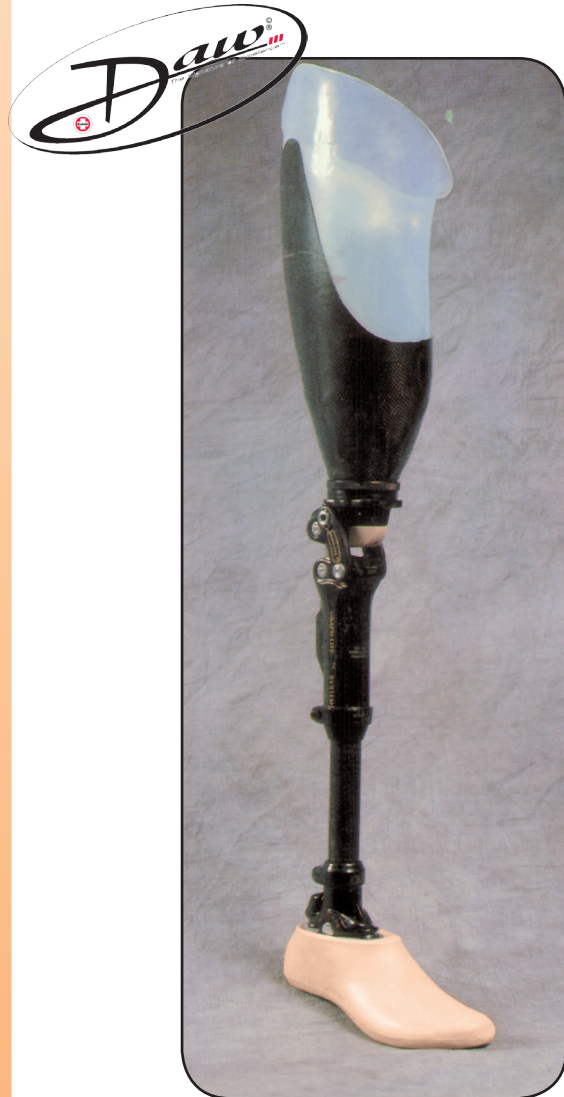
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# Rigiflex™

## OPTIFLEX™ WITH A LITTLE BIT OF RIGIDITY!



### Claim to fame

- Guaranteed not to shrink
- Flexible with a little bit of rigidity
- Transparent
- Extremely easy to droop and mold
- Excellent for suction sockets
- Available in 12mm thickness

### R<sub>x</sub> INDICATIONS

- AMPUTEE REQUIRING THE ULTIMATE IN COMFORT AND FUNCTION WITH A FLEXIBLE INTERFACE SOCKET.



RIGIFLEX™, a revolutionary new plastic for flexible sockets with a soft, human touch. Designed with a unique blend of silicone and polyethylene like materials, it is extremely easy to work with and guaranteed not to shrink. Its transparency allows for detailed evaluation of the fit and comfort of the most intricate sockets. Form-fitting comfort, with semi-flexibility makes RIGIFLEX™ the ultimate choice for a custom-crafted prosthesis.

### HOW TO ORDER

Please refer to Chart in section  
10.2B pg. 02







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# RIGIFLEX™

STOCK #	THICKNESS 	SIZE 	TEMP 	TIME 
PCT-R12M1616	12mm	15½ x 15½ in (39 X 39 cm)	350°F (175°C)	10 Minutes
PCT-R12M3248	12mm	12½ x 19 in (32 X 48 cm)	350°F (175°C)	10 Minutes

## RIGIFLEX BLISTER FORMING TECHNIQUE

1. Place the positive model on a vacuum forming platform (PA-VP). **DO NOT PLACE A NYLON STOCKINETTE OVER THE MODEL. THE RIGIFLEX WILL STICK TO ANY VACUUM INTERFACE.**
2. Place a piece of RIGIFLEX into a Vacuum Forming Frame (PA-VF) and place into an oven at 350°F. Monitor the drape carefully.
3. Allow the RIGIFLEX to drape below the frame approximately 3/8 the length of the cast. Do not “flip” the frame after removing from oven.
4. Position the frame over the positive model and SLOWLY pull the frame down the length of the model until it sets firmly against the vacuum platform (**i.e. 80 seconds for a 14” pull**).
5. SLOWLY apply the vacuum to the model with the Thermics Vacuum Foot Valve (PA-VV). 6 to 10 inches Hg is recommended.

## VACUUM FORMING THE OUTER FRAME

6. Add a distal buildup on the end of the model with plaster, pelite or foam. Ensure the buildup is of correct length and alignment; trim the build-up so it matches the diameter of the thermoplastic connector (TSC-T, GUPT-TH4HROT, GUPT-TH4H9CM).
7. Pull a generously powdered OPTIFLATE™ separating balloon over the entire RIGIFLEX-covered model. (DO NOT PULL A NYLON SEPARATING STOCKINETTE OVER THE RIGIFLEX, IT WILL DAMAGE THE SOCKET.)\*
8. Place the thermoplastic connector on top of the distal buildup. Apply a thin nylon over the entire model and vacuum form the outer frame with THERMICS POLYPROPYLENE.

\* Alternatively, make a plaster wrap of the RIGIFLEX-covered model and fill to make a dummy model. After a buildup is created, the polypropylene frame may be vacuum formed using a nylon interface over the dummy model without using a latex separator.



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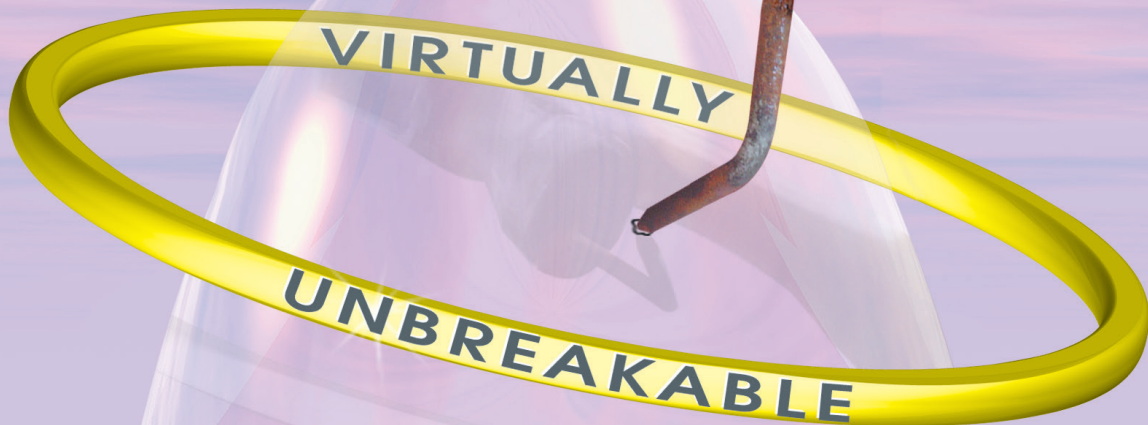
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# TUF'nClear™

Section 10.2C p.01

It's tough,

The message  
is clear *as glass*



- The easiest pull ever!
- Clear as glass – Honest
  - Spot heat to modify (can even use a “torch lighter”)
  - Tough as nails
  - No shrinkage







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# DAW™ TUF'nClear™

STOCK #	THICKNESS 	SIZE 	TEMP 	TIME 
PCCLEAR-8M1616	8mm	15 ½ x 15 ½ in	330°F (165°C)	12 Minutes
PCCLEAR-10M1616	10mm	15 ½ x 15 ½ in	330°F (165°C)	13 Minutes
PCCLEAR-12M1616	12mm	15 ½ x 15 ½ in	330°F (165°C)	15 Minutes

## TUF'nClear™ TECHNIQUE

1. Place the positive model on a vacuum forming platform (PA-VP).
2. Place a piece of TUF'nClear into a Vacuum Forming Frame (PA-VF) and place into an oven at 350°F. Monitor the drape carefully.
3. Allow the TUF'nClear to drape below the frame approximately 2/3 the length of the socket. "Flip" the frame after removing from oven.
4. Position the frame over the socket and SLOWLY pull the frame down the length of the model until it sets firmly against the vacuum platform
5. SLOWLY apply the vacuum to the model with the Thermics Vacuum Foot Valve (PA-VV). 6 to 10 inches Hg is recommended.

## VACUUM FORMING THE OUTER FRAME

6. Add a distal buildup on the end of the model with plaster, pelite or foam. Ensure the buildup is of correct length and alignment; trim the build-up so it matches the diameter of the thermoplastic connector (TSC-T).
7. Pull an OPTIFLATE™ separating balloon over the entire TUF'nClear -covered model. (DO NOT PULL A NYLON SEPARATING STOCKINETTE OVER THE TUF'nClear, IT WILL DAMAGE THE SOCKET.)\*
8. Place a thermoplastic connector (TSC-T) on top of the distal buildup. Apply a thin nylon over the entire model and vacuum form the outer frame with THERMICS POLYPROPYLENE.

*\*Alternatively, make a plaster wrap of the TUF'nClear covered model and fill to make a dummy model. After a buildup is created, the polypropylene frame may be vacuum formed using a nylon interface over the dummy model without using a latex separator.*





## THERMICS™ POLYPROPYLENE

THICKNESS	16 in X 16 in	24 in X 48 in	32 in X 48 in	48 in X 96 in
1/8 in (.32 cm)	N/A	PP1/8-2448	PP1/8-3248	PP1/8-4896
3/16 in (.48 cm)	N/A	PP3/16-2448	PP3/16-3248	PP3/16-4896
1/4 in (.64 cm)	PP1/4-1616	PP1/4-2448	PP1/4-3248	PP1/4-4896
3/8 in (.95 cm)	PP3/8-1616	N/A	N/A	PP3/8-4896
1/2 in (1.27 cm)	PP1/2-1616	N/A	N/A	PP1/2-4896
5/8 in (1.58 cm)	PP5/8-1616	N/A	N/A	PP5/8-4896

### SHEET MOLDING

THICKNESS	TEMPERATURE F°	TIME/MINUTES
1/8 in (.32 cm)	330°	20
3/16 in (.48 cm)	330°	20
1/4 in (.64 cm)	340°	20

### DROOP MOLDING

THICKNESS	TEMPERATURE F°	TIME/MINUTES
1/4 in (.64 cm)	460°	8.5
3/8 in (.95 cm)	460°	15
1/2 in (1.27 cm)	460°	17
5/8 in (1.58 cm)	460°	19.5



## THERMICS™ POLYETHYLENE

THICKNESS	16 in X 16 in	24 in X 48 in	32 in X 48 in	48 in X 96 in
1/8 in (.32 cm)	N/A	PE1/8-2448	PE1/8-3248	PE1/8-4896
3/16 in (.48 cm)	N/A	PE3/16-2448	PE3/16-3248	PE3/16-4896
1/4 in (.64 cm)	PE1/4-1616	PE1/4-2448	PE1/4-3248	PE1/4-4896
3/8 in (.95 cm)	PE3/8-1616	N/A	N/A	PP3/8-4896

### SHEET MOLDING

THICKNESS	TEMPERATURE F°	TIME/MINUTES
1/8 in (.32 cm)	300°	20
3/16 in (.48 cm)	300°	20
1/4 in (.64 cm)	310°	20

### DROOP MOLDING

THICKNESS	TEMPERATURE F°	TIME/MINUTES
1/4 in (.64 cm)	397°	8
3/8 in (.95 cm)	410°	12

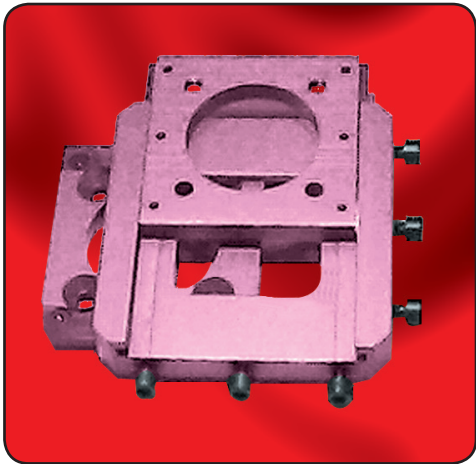


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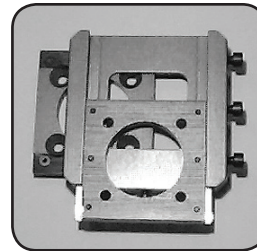
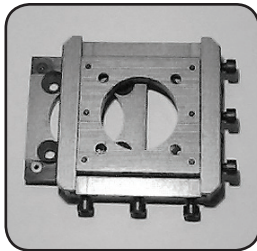
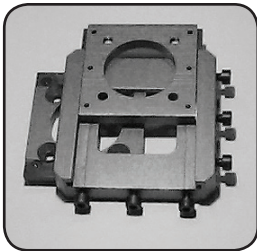
# ALIGNMENT TOOL



## Claim To Fame

- Full slide adjustment – up to 2 ¼ in (5.6 cm)
- Both AP and ML slide
- Standard Euro 4-hole pattern on top and bottom
- Can be used with the Ultra Pyramid (Male or Female)

No other tool offers this much slide adjustment in both AP and ML. Its relative light weight and thinness gives it great versatility, especially due to the threaded standard Euro 4-hole pattern on top and bottom. Its ease of use makes it the ultimate alignment tool when used in conjunction with the Ultra Pyramid System.



Stock Number							
<b>GUPA-AP4H-ML4H</b>	<b>AA</b>		 THREADED (6 mm)	<b>10<sup>3</sup>/<sub>4</sub> oz</b> (308 g)	<b>1<sup>1</sup>/<sub>8</sub> in</b> (2.9 cm)	<b>200lb</b> (90 kg)	

## HOW TO ORDER

Stock #:  
**GUPA-AP4H-ML4H**

### SYMBOL LEGEND™

Material		Alignable	ATTACHMENT METHOD			Dimensions	Maximum Patient Weight	
			Top	Bottom				
<b>A</b> = Aluminum Alloy	<b>P</b> = Plastic							
<b>AA</b> = Aerospace Aluminum	<b>S</b> = Stainless							
<b>F</b> = Foam	<b>T</b> = Titanium							
<b>G</b> = Graph-Lite™	<b>W</b> = Wood							



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# Remember to look for...



This seal of excellence is earned only by very select items. Although all **DAW** products meet the highest standard of quality, the “Signature of Excellence” items address themselves to the select patients who demand the best of the best.



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