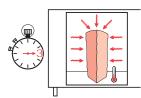
## INSTRUCTIONS

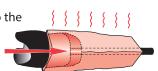


- Bore a hole into the end of the BK Foam Block that will roughly fit the socket. Undersize hole approx.
   in (2.5cm) in circumference.
- 2. Rough-shape BK Foam Block.
- 3. Pre-heat oven to 176° F (80°c). Place BK Foam Block in oven for 3 minutes.

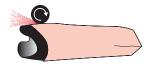


4. Apply talcum powder to socket. Force the socket into the roughly bored hole. The foam, having been heated, will instantly take the shape of the socket.

Wrap Ace bandage around and allow to cool (5 Min.)



- 5. Cut foam to length and attach foot (see recommendation below).
- 6. Sand & skive to final desired shape as per standard technique. Do not blow off sanding particles. For deep cuts, go against sander rotation. For finishing, follow sander rotation.



7. Sanding marks can be taken off by hand with 220 grit sandpaper. For a smoother finish and to clean up sanding particles, use heat gun to gently melt surface of foam

## Recommended Ankle/Foot Finish

This method prevents potential DAWSkin™ tearing. It creates a gradual transition of foam firmness at foot / ankle connection.

- a. Grind square edge of top portion of foot at a 45° angle
- **b.** Be sure when you cut length of foam to leave 1/4 1/2" additional length, so that it will overlap the top edge of the foot. Glue foam to angled top edge of foot. Grind foam for a smooth transition of foot to ankle.



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